


Customer			
Customer-No.		Person in contact	
Phone		Fax	
Department		E-Mail	
Address			

Name of part to machine			
Part-No.		Drawing-No.	
Work material		Hardness	HB
Work material no.		Hardness	HRC
Treatment of work mat.		Festigkeit	N/mm²


Thread size d₁		Thread depth	mm
Ø Drill hole		Drill hole depth	mm
Type of hole (blind, etc.)		Type of thread	DL / SL
Clamping			

Machine tap <input type="checkbox"/>		<input type="checkbox"/> Right hand thread	<input type="checkbox"/> Right hand spiral
Hand tap <input type="checkbox"/>		<input type="checkbox"/> Left hand thread	<input type="checkbox"/> Left hand spiral


Dimension according DIN							
Machine tap	others			Hand tap	others		
DIN 352	<input type="checkbox"/>	l ₁	mm	DIN 352	<input type="checkbox"/>	l ₁	mm
DIN 371	<input type="checkbox"/>	l ₂	mm	DIN 2181	<input type="checkbox"/>	l ₂	mm
DIN 374	<input type="checkbox"/>	l ₃	mm	DIN 2184-T2	<input type="checkbox"/>	l ₃	mm
DIN 376	<input type="checkbox"/>	l ₄	mm	DIN 5157	<input type="checkbox"/>	l ₄	mm
DIN 2184-T1	<input type="checkbox"/>	l ₅	mm			l ₅	mm
DIN 5156	<input type="checkbox"/>	d ₂	mm			d ₂	mm
DIN 40432	<input type="checkbox"/>	l	mm			l	mm
ISO 529	<input type="checkbox"/>	a	mm			a	Mm



Straight fluted



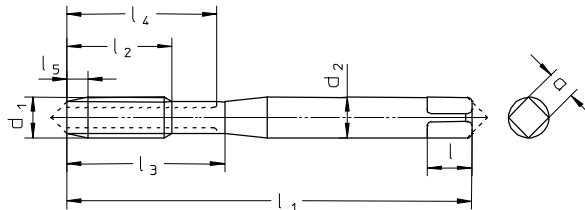
Spiral pointed FormB



Spiral fluted

Spiral angle	15°	<input type="checkbox"/>
	40°	<input type="checkbox"/>
	45°	<input type="checkbox"/>
other	°	<input type="checkbox"/>

Execution	
With 90° Center front + back	<input type="checkbox"/>
just front	<input type="checkbox"/>
without	<input type="checkbox"/>



Chamfer part	Tolerance	Material	Coating
Form A (6-8 Pitch) <input type="checkbox"/>	ISO 1 (5H) <input type="checkbox"/>	HSS <input type="checkbox"/>	uncoated <input type="checkbox"/>
Form B (3,5-5 Pitch) <input type="checkbox"/>	ISO 2 (6H) <input type="checkbox"/>	HSSE-V3 <input type="checkbox"/>	CrN <input type="checkbox"/>
Form C (2-3 Pitch) <input type="checkbox"/>	6 HX <input type="checkbox"/>	HSSE-Co <input type="checkbox"/>	OX <input type="checkbox"/>
Form D (3,5-5 Pitch) <input type="checkbox"/>	ISO 3 (6G) <input type="checkbox"/>	HSSE-PS 55 <input type="checkbox"/>	TiN <input type="checkbox"/>
Form E (1,5-2 Pitch) <input type="checkbox"/>	6 GX <input type="checkbox"/>	HSSE-PS 105 <input type="checkbox"/>	TiCN <input type="checkbox"/>
others	7 G <input type="checkbox"/>	Carbide <input type="checkbox"/>	TiAlN <input type="checkbox"/>
No. of flutes	Pitch <input type="checkbox"/>	others <input type="checkbox"/>	others <input type="checkbox"/>
	mm		

Interrupted thread <input type="checkbox"/>	Internal coolant supply IKZ <input type="checkbox"/>	Ø IKZ	mm
Conical thread part <input type="checkbox"/>	Coolant exit is	Flutes <input type="checkbox"/>	Central <input type="checkbox"/>

Remarks			
Date		Customer-Signature:	

Quantity				
Price				Euro
Delivery time				weeks
Date		WEXO-Signature		Inquiry-No.